SCHAEFFLER



We pioneer motion

Arcanol Rolling Bearing Grease

Grease selection for typical applications

Arcanol Greases

	Grease	Characteristic applications	Operati temper from	ing ature °C to	Continuous limit tempe- rature °C	Thickener
Multipurpose greases	MULTITOP	Ball and roller bearings in rolling mills, Construction machinery, Spinning and grinding spindles, Automotive engineering, Rotary table bearings, Ball screw support bearing		+140	+80	Lithium soap
	MULTI2	Ball bearings up to 62 mm outside ø in small electric motors, Agricultural and construction machinery, Household appliances	-30	+120	+75	Lithium soap
	MULTI3	Ball bearings from 62 mm outside ø in large electric motors, Agricultural and construction machinery, Fans		+120	+75	Lithium soap
	LOAD150	Ball, roller and needle roller bearings, Rotary table bearings Linear guidance systems in machine tools		+140	+95	Lithium complex soap
SO.	LOAD220	Ball and roller bearings in rolling mill plants, Paper machinery, Rail vehicles	-20	+140	+80	Lithium/ calcium soap
High loads	LOAD400	Ball and roller bearings in mining machinery, Construction machinery, Wind turbine main bearings	-40	+130	+80	Lithium/ calcium soap
Ŧ	LOAD460	Ball and roller bearings, Wind turbines, Bearings with pin cage	-40 ¹⁾	+130	+80	Lithium/ calcium soap
	LOAD1000	Ball and roller bearings in mining machinery, Construction machinery, Cement plants		+130	+80	Lithium/ calcium soap
ges	TEMP90	Ball and roller bearings in clutches, Electric motors, Automotive engineering	-40	+160	+90	Polyurea
temperature ranges	TEMP110	Ball and roller bearings in clutches, Electric motors, Automotive engineering		+160	+110	Lithium complex soap
ı tempera	TEMP120	Ball and roller bearings in continuous casting plants, Paper machinery		+180	+120	Polyurea
High	TEMP200	Ball and roller bearings in guide rollers for baking machinery, Kiln trucks and chemical plants, Piston pins in compressors	-30	+260	+200	PTFE
	SPEED2,6	Ball bearings in machine tools, Spindle bearings, Instrument bearings	-40	+120	+80	Lithium complex soap
	VIB3	Ball and roller bearings in blade adjusters in wind turbine rotors, Packaging machinery, Rail vehicles	-30	+150	+90	Lithium complex soap
Special greases	FOOD2	Ball and roller bearings in applications with food contact (NSF-H1 registration, kosher and halal certification)	-30	+120	+70	Aluminum complex soap
	CLEAN-M	Ball, roller, and needle roller bearings as well as linear guidance systems in clean room applications	-30	+180	+90	Polyurea
	MOTION2	Ball and roller bearings in oscillating operation, Slewing rings in wind turbines	-40	+130	+75	Lithium soap
	SEMIFLUID	Semifluid grease lubricant for linear guidance systems and gears	-40	+160	+90	Lithium complex soap

 $^{^{\}mbox{\tiny 1)}}$ Measurement values according to Schaeffler FE8 low temperature test.

	Consisten-	Base oil viscos- ity at +40 °C	Temperatures		Low friction,	Low friction, High load,		Sealing	Pump-
Base oil	cy NLGI	mm²/s	low	high	high speed	low speed	ions	effect	ability
Semi- synthetic oil	2	82	++	+	+	++	+	•	++
Mineral oil	2	110	+	•	•	•	•	•	++
Mineral oil	3	80	+	•	•	•	+	+	+
Mineral oil	2	160	•	+	_	++	+	+	+
Mineral oil	2	245	•	•	_	++	+	+	+
Mineral oil	2	400	•	•	_	++	+	+	+
Mineral oil	1	400	+	•	_	++	+	_	+
Mineral oil	2	1000	•	•		++	+	+	+
Semi- synthetic oil	3	148	++	+	•	•	•	+	+
Semi- synthetic oil	2	130	++	++	+	•	•	•	•
Synthetic oil	2	400	+	++	_	++	•	+	•
Alkoxyfluoro oil	2	550	+	++		+	•	•	•
PAO/Ester oi	l 2-3	25	++	•	++		_	•	•
Mineral oil	3	170	+	+	_	+	++	+	_
Synthetic oil	2	150	+	-	•	•	•	•	++
Ether oil	2	100	++	++	•	•	•	•	+
Synthetic oil	2	50	++	•	_	+	++	+	•
Synthetic oil	00	180	++	+	•		•		++
-									

Miscibility of Base Oils and Thickeners

Caution must always be taken when mixing different lubricants. On the one hand, lubricating oils and the base oils and thickeners used in greases may be incompatible (refer to tables 1 and 2). On the other hand, the effect of additives and the performance capability of lubricant mixtures cannot be estimated without the appropriate tests being carried out.

If technical conditions make it impossible to avoid lubricants becoming mixed, the risk that should be expected in terms of reduced performance and lubricant incompatibility can at least be estimated using the tables. In such cases, expert advice from lubricant experts is generally recommended – from the Lubricant Technology department at Schaeffler Technologies AG & Co. KG, for example.

Base oil	Mineral oil	Polyalphaolefin	Esters	Polyglykol	Perfluorpolyether
Mineral oil	+	+	?	_	_
Polyalphaolefin	+	+	?	_	_
Esters	?	?	+	?	_
Polyglykol	_	_	?	+	_
Perfluorpolyether	_	_	_	_	+

Table 1: Base oil miscibility*

Thickener	Lithium soap	Lithium complex	Calcium complex	Lithium/ calcium soap	Aluminum complex	Polycarba- mide	PTFE
Lithium soap	+	+	?	+	_	?	+
Lithium complex	+	+	+	+	?	?	+
Calcium complex	?	+	+	+	?	+	+
Lithium/calcium soap	+	+	+	+	_	+	n.s.
Aluminum complex	_	?	?	_	+	?	+
Polycarbamide	?	?	+	+	?	+	+
PTFE	+	+	+	n.s.	+	+	+

Table 2: Compatibility of different thickener types*

+ Miscibility normally good

Normally not miscible

? Mixing often causes reduced performance capability; miscibility should be checked

n.s. not specified

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^{*} Excerpts quoted according to the Society for Tribology (Gesellschaft für Tribologie e.V.), worksheet 9, "Lubricating systems", October 2015